



# SABIC® HDPE GF1442

HIGH DENSITY POLYETHYLENE FOR GEOMEMBRANE

## DESCRIPTION

SABIC® GF1442 is a High Density Polyethylene resin grade specially designed for extrusion applications. This grade combines stiffness, toughness, high melt strength and coupled to excellent processability due to its tailored molecular properties design and flow properties. It contains an optimized level of stabilizers and is free from any slip or anti-block additives.

## TYPICAL APPLICATIONS

SABIC® GF1442 is typically used in extrusion of Geomembrane applications with superior tensile properties.

Blown Film applications due to excellent processability, flow properties and mechanical properties.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES <sup>(1)</sup></b>			
<b>Melt Flow Rate (MFR)</b>			
@ 190°C & 2.16 kg load	0.14	g/10 min	ASTM D1238
@ 190°C & 21.6 kg load	13	g/10 min	ASTM D1238
<b>Density at 23°C</b>	940	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES <sup>(1) (2)</sup></b>			
<b>Tensile Strength at Yield</b>	24	MPa	ASTM D638
<b>Tensile Strength at Break</b>	13.3	MPa	ASTM D638
<b>Tensile Elongation at Yield</b>	10	%	ASTM D638
<b>Tensile Elongation at Break</b>	900	%	ASTM D638
<b>Flexural Modulus (1% Secant)</b>	675	MPa	ASTM D790 A
<b>Hardness (Shore D)</b>	54	-	ASTM D2240
<b>Izod Impact Strength</b>			
@ 25 C°	465	J/m	ASTM D256
<b>ESCR (10% Igepal), F50</b>	>500	Hrs	ASTM D1693B
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
<b>Vicat Softening Point</b>	123	°C	ASTM D1525
<b>Heat Deflection Temperature at 455kPa</b>	72	°C	ASTM D648

(1) Typical values; not to be construed as specification limits

(2) Based on compression molded specimens

## PROCESSING CONDITIONS

Typical processing conditions for SABIC® GF1442 are: Average extrusion temperature range may be kept at 190 - 210°C.